

# Vacuum Pump Protection Filters

Models | A3031 to A3303

Flow Rates 4 SCFM (7 Nm<sup>3</sup>/hr) to 288 SCFM (489 Nm<sup>3</sup>/hr)

**Essential for the removal of liquid and particulate contamination, Walker Filtration's New Alpha Vacuum Pump Protection Filters offer a high efficiency solution for both rough and high vacuum applications.**

Offered in a range of 15 models with threaded connections from 3/8" to 3", the New Alpha high efficiency filters prevent process contamination from entering liquid or dry running vacuum pumps - helping to prevent damage to rotating parts and costly downtime.

The New Alpha elements utilise custom engineered media technology to deliver market leading performance, significantly reducing pressure loss and energy consumption for low operational costs and increased performance. The VLR grade is used for liquid aerosol and high dirt removal, whilst the VX1 grade is used for fine particulate removal.



**Assured Protection**

Highly efficient removal of solid particles and other contaminants ensure prevention of damage to the Vacuum Pump



**Optimised Filtration Performance**

New Alpha custom engineered media technology delivers a step change in performance



**Product Safety in Mind**

Lock indication arrows assure effective sealing

- **Market Leading Performance** Custom engineered filtration media delivers optimum performance
- **Simplified Serviceability** Profiled bowl design and unique push fit filter elements ensure quick and reliable maintenance
- **Exceptional Drainage** Manual drain fitted to all Vacuum Pump Protection Filters as standard
- **Product Safety in Mind** Guaranteed safe housing closure with rotational safety stop
- **Corrosion Protection** Internal and external electrophoretic paint finish followed by a tough exterior polyester powder coating



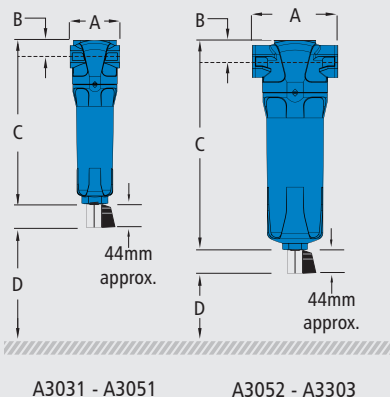
# Technical Specification

| Filter model  | Pipe size inches | Exhaust flow rate (vacuum displacement) |      | Dimensions mm |    |      |     | Weight Kg | Element model  |
|---------------|------------------|---|------|---------------|----|------|-----|-----------|----------------|
|               |                  | Nm <sup>3</sup> /hr                     | SCFM | A             | B  | C    | D   |           |                |
| A3031 (grade) | 3/8              | 7                                       | 4    | 70            | 24 | 231  | 70  | 0.6       | E30408 (grade) |
| A3051 (grade) | 1/2              | 11                                      | 7    | 70            | 24 | 231  | 70  | 0.6       | E30412 (grade) |
| A3052 (grade) | 1/2              | 20                                      | 12   | 127           | 32 | 285  | 80  | 1.7       | E30612 (grade) |
| A3071 (grade) | 3/4              | 25                                      | 15   | 127           | 32 | 285  | 80  | 1.7       | E30612 (grade) |
| A3101 (grade) | 1                | 29                                      | 17   | 127           | 32 | 285  | 80  | 1.7       | E30612 (grade) |
| A3072 (grade) | 3/4              | 35                                      | 21   | 127           | 32 | 371  | 80  | 2         | E30621 (grade) |
| A3102 (grade) | 1                | 50                                      | 29   | 127           | 32 | 371  | 80  | 2         | E30621 (grade) |
| A3122 (grade) | 1 1/4            | 75                                      | 44   | 170           | 53 | 508  | 100 | 4.9       | E30831 (grade) |
| A3151 (grade) | 1 1/2            | 100                                     | 59   | 170           | 53 | 508  | 100 | 4.9       | E30831 (grade) |
| A3201 (grade) | 2                | 115                                     | 68   | 170           | 53 | 508  | 100 | 4.9       | E30831 (grade) |
| A3202 (grade) | 2                | 180                                     | 106  | 170           | 53 | 708  | 100 | 5.5       | E30850 (grade) |
| A3251 (grade) | 2 1/2            | 200                                     | 118  | 220           | 70 | 736  | 100 | 10.5      | E31140 (grade) |
| A3301 (grade) | 3                | 234                                     | 138  | 220           | 70 | 736  | 100 | 10.5      | E31140 (grade) |
| A3302 (grade) | 3                | 360                                     | 212  | 220           | 70 | 857  | 100 | 11.5      | E31160 (grade) |
| A3303 (grade) | 3                | 489                                     | 288  | 220           | 70 | 1005 | 100 | 12.5      | E31175 (grade) |

Rated flow at atmospheric pressure, 1 bar (a) and 20°C

| Grade                          | VLR         |          | VX1         |          |
|--------------------------------|-------------|----------|-------------|----------|
| Particle removal               | 5 micron    |          | 1 micron    |          |
| Maximum temperature            | 120°C       | 248°F    | 120°C       | 248°F    |
| Pressure loss - clean & dry    | 20 mbar     | 0.3 psi  | 40 mbar     | 0.6 psi  |
| Pressure loss - element change | 12 mths     | 8000 hrs | 12 mths     | 8000 hrs |
| Maximum working pressure       | 20.7 barg   | 300 psig | 20.7 barg   | 300 psig |
| Maximum working vacuum         | Full vacuum |          | Full vacuum |          |
| Element end cap colour         | Green       |          | Red         |          |

| Vacuum Correction Factors |          | For maximum flow rate, multiply model flow rate by the correction factor corresponding to the minimum operating pressure |      |      |      |      |      |      |     |      |  |
|---------------------------|----------|--|------|------|------|------|------|------|-----|------|--|
| Operating vacuum          | Mbar abs | Atmospheric  | 900  | 800  | 700  | 600  | 500  | 400  | 300 | 200  |  |
|                           | Torr     | 760  | 675  | 600  | 525  | 450  | 375  | 300  | 225 | 150  |  |
|                           | InchHg   | 29.9   | 26.6 | 23.6 | 20.7 | 17.7 | 14.8 | 11.8 | 8.9 | 5.9  |  |
|                           | Psia     | 14.7   | 13.0 | 11.6 | 10.2 | 8.7  | 7.3  | 5.8  | 3.3 | 2.9  |  |
| Correction factor         |          | 1.00   | 0.93 | 0.86 | 0.79 | 0.71 | 0.64 | 0.57 | 0.5 | 0.43 |  |



## Technical notes

- Direction of air flow is inside to out through VLR grade and outside to in through VX1 grade.
- Pop up indicators (65DPUGA3-100) are fitted to models A3031 to A3051. Differential pressure gauges (65DPG250G) are fitted to models A3052 to A3303 as standard. Volt free contact options are available upon request - see price guide.
- Manual drain valves (MDV25 on models A3031 to A3051 and MDVE25 on models A3052 to A3303) are fitted as standard.
- Drain flasks are available for liquid collection for use at atmospheric pressure or vacuum only.
- New Alpha Filters are manufactured from cast aluminium alloy and are PED 2014/68/EU compliant for group 2 gases.
- Threaded connections are Rp (BSP Parallel) to ISO 7-1 or NPT to ANSI/ASME B1.20.1 if supplied within North America. Rc (BSP Taper) to ISO 7-1 also available.
- For NPT threads, add the suffix N, e.g., A3052NVLR, and for Rc threads add the suffix C, e.g. A3052CVLR.
- Filter elements should be changed every 12 months / 8000 hours (whichever comes first).



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